



INNOVATIVE • FUNCTIONAL • INGREDIENTS

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Di-Pac® Direct Compacting & Tableting Sugar

Product Description

Di-Pac® Direct Compacting & Tableting Sugar has revolutionized the use of sugar as an excipient. This innovative and unique dry fondant sugar manufactured by a patented technique called co-crystallization involves spontaneous crystallization of a supersaturated sucrose solution and a second ingredient by agitating it while cooling. This process produces an agglomerated sponge-like structure, to vastly increase the surface area and the second ingredient, Maltodextrin, is an integral part of the structures matrix. Desirable characteristics and applications for Di-Pac® Direct Compacting & Tableting Sugar include its highly inert property and thus it will not react with moist active ingredients, unlike other sugar-based excipients on the market it contains no invert sugar and has less than 1% moisture. Other characteristics include solubility, contributing to the solubility of the ingredients it carries, and reducing or eliminating the need for disintegrates. Di-Pac® Direct Compacting & Tableting Sugar also has additional qualities and attributes including uniform blending, even distribution of active ingredients, very low hygroscopicity, a quality that keeps it free flowing during processing and helps extend the shelf life of the end product for applications including tableting and soft chews. Di-Pac® Direct Compacting & Tableting Sugar meets the requirement of the National Formulary for compressible sugars.

Ingredient Statement: Sugar and Maltodextrin

Chemical and Physical Characteristics

Color (ICUMSA) 60 (Max) Sediment (DSC) #8 Fine (Max)

Loss on Drying % 0.25 – 0.75

Particle Size 3% on USS 40 (Max)

75% (CUM) on USS 100 (Min)

8% thru USS 200 (Max)

 Sucrose %
 96.25 – 97.75

 Maltodextrin %
 2.25 – 3.75

Microbiological Characteristics

E. coli
Salmonella
Staphylococcus Aureus/

Vegative
Negative
Negative

Coagulase Positive

Pseudomonas Aeruginosa Negative

Kosher Parve

Packaging

Product is packaged in 50 pound/22.67 kg net weight multi-wall polyethylene lined bags and 100 kg net weight multi-wall polyethylene liner in fiber drums.

Shelf Life

Shelf life is typically 8 months properly sealed if kept cool (50 - 80°F) and dry (less than 70% relative humidity).



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Di-Pac® Direct Compacting & Tableting Sugar Material Safety Data Sheet

Section I - Product Identification

Manufacturer Name: American Sugar Refining, Inc.

Address: 1 Federal Street

Yonkers, New York 10705

Label Identification: Di-Pac® Direct Compacting and Tableting Sugar

Chemical Name: Sucrose and Maltodextrin

Chemical Family: Carbohydrate

Common Name: Tableting Excipient

Emergency Contact: 914.963.2400

Section II - Hazardous Description

Hazard Description: None

Chemical Name: Sucrose Maltodextrin

Common Name: Sugar (Sucrose) Partially Hydrolyzed

Corn Starch

CAS No.: 57-50-1 9050-36-6

Percent of Product: 96.5% 3.5%

Section III - Physical and Chemical Data

Description: White Granules

Melting Point (° C): 186

Boiling Point (° C): N/A

Percent Volatile By Weight: 0.5

Odor: None

Specific Gravity ($H_2O = 1$): 0.65

Solubility in Water: Soluble

Water Activity (Aw): 0.30

pH: (As is) (X 50% Solids DILUTION) 6.0





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Di-Pac® Direct Compacting & Tableting Sugar - MSDS

Section IV - Fire and Explosion Hazard Data

Combustion Data: N/A

Fire Control Material: Water. Sugar is a Class A combustible material

Critical Dust Concentration: Sugar Dust has a cloud ignition temp of 370°C and may be explosive in

airborne concentrations of 0.045 oz/ft³ (45 g/m³) or higher

Ignition Temperature, Dust: 370°C

Section V - Reactivity Data

Stability: Stable Product

Melting Point: 186°C

Decomposition: Temperature in excess of 367°F will cause sucrose to melt with

decomposition

Decomposition Products: None Under Normal Storage Conditions

Polymerization Products: Do Not Occur

Section VI - Health Hazard Data

Description: Nuisance dust; except those with pre-existing upper respiratory ailment

Section VII – Safe Handling and Control Measures

Storage temperature between 50°F and 80°F; 70% Maximum Humidity. Keep Storage:

area well ventilated

Spill and Clean Up: Flush with water to eliminate slippery condition

Waste Disposal: No Special Requirements

Observe Municipal, State, and Federal Regulations

Housekeeping: **Good Sanitation Practices**

Exposure Route: Inhalation: N/A

> Direct Contact: N/A Absorption: N/A Ingestion: N/A

Eyes: Goggles Optional Personal Protection:

Respiratory: Use NIOSH approved dust respirator in dusty areas

Other: N/A

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Di-Pac® Direct Compacting & Tableting Sugar

Nutrients Per 100 GM As Is Basis (Wet Basis)

Carbohydrate	100 Grams
Total Sugar	97 Grams
Protein	0
Fat	0

Fiber

400 Calories Calories

Minerals:

Calcium 2 mg Iron 0 mg Potassium 2 mg Sodium 4 mg

Vitamins:

Vitamin C 0 mg Vitamin A 0 mg Thiamin 0 mg Riboflavin 0 mg Niacin 0 mg